

# A HVI simulation study on honeycomb and aluminum foam sandwich structure

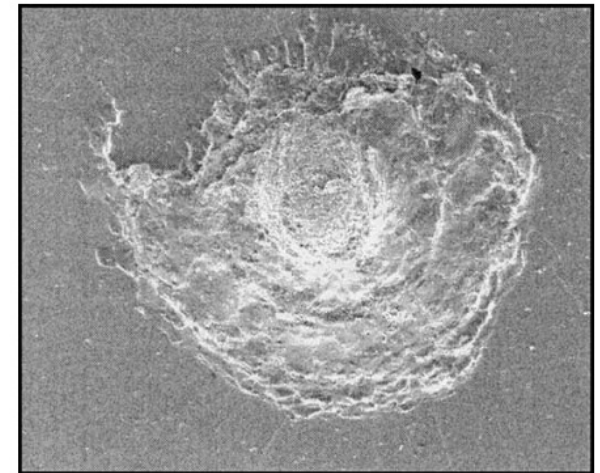
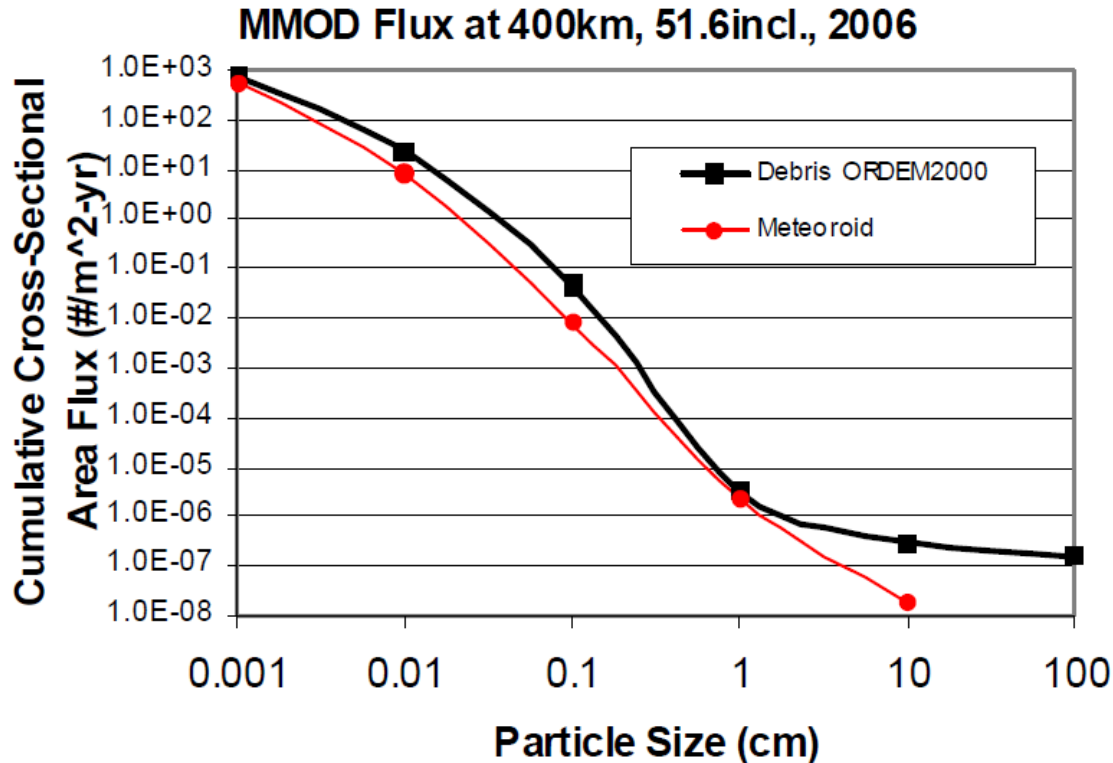
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## Micro-meteoroid and orbital debris (MMOD)

- Orbital debris consists of high-density (metals, primarily) impacting at hypervelocity (1 km/s to 15 km/s)
- Meteoroids are a hypervelocity threat (10 km/s to 70 km/s) present in Earth and lunar orbit, as well as the lunar surface

## MMOD threat

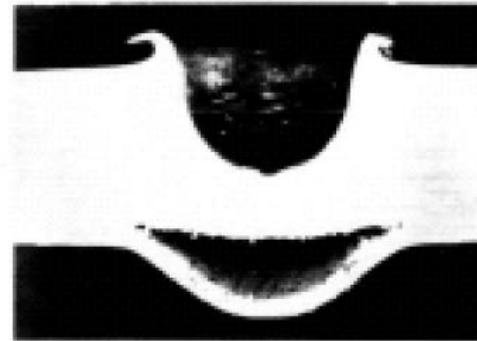


- In LEO, a spacecraft with 10 m<sup>2</sup> project area may expect at least one impact by MMOD larger than 1 mm per one year

## HVI damage modes on aluminum



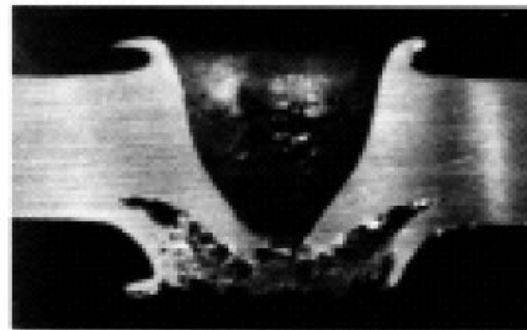
(a)



(b)



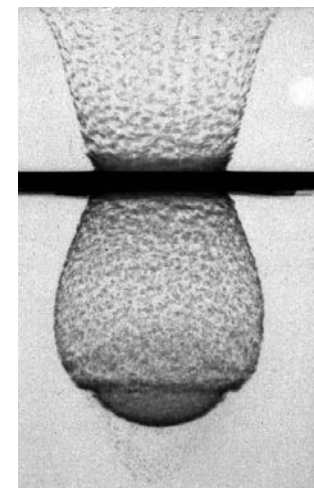
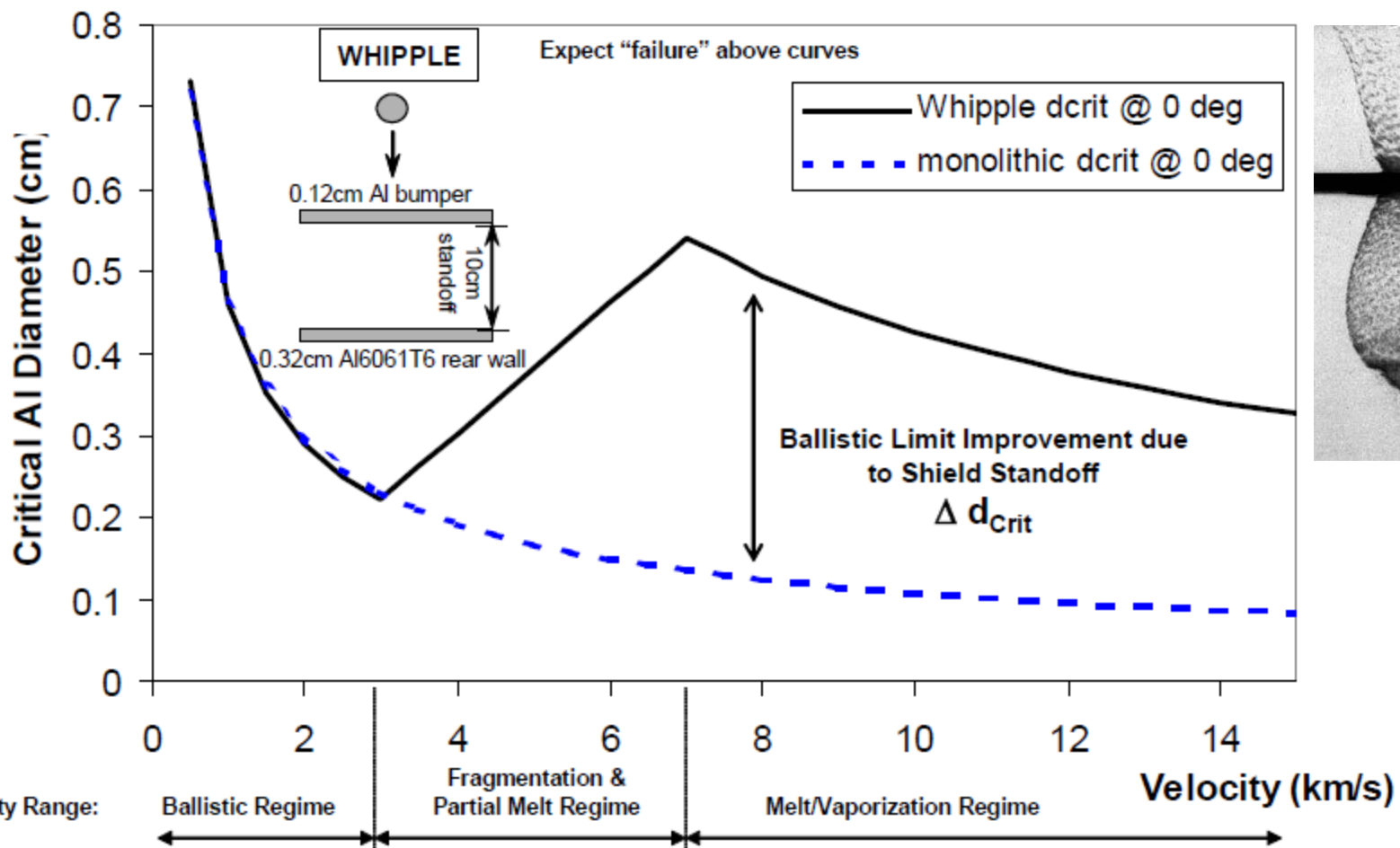
(c)



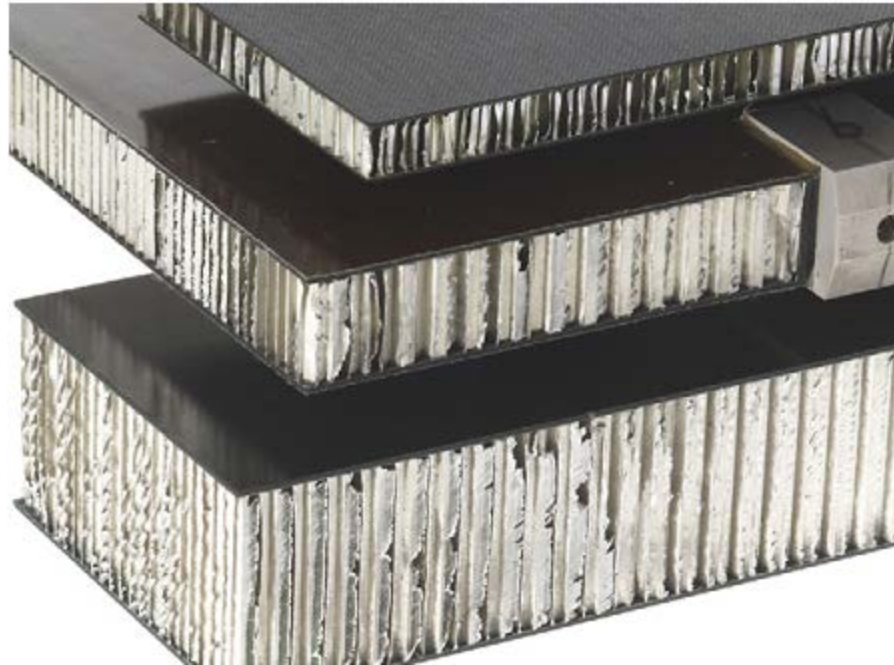
(d)

- HVI damage modes in aluminum:
  - (a) craters in semi-infinite targets
  - (b) attached spall
  - (c) detached spall
  - (d) complete penetration or perforation of the target.

# Whipple shield

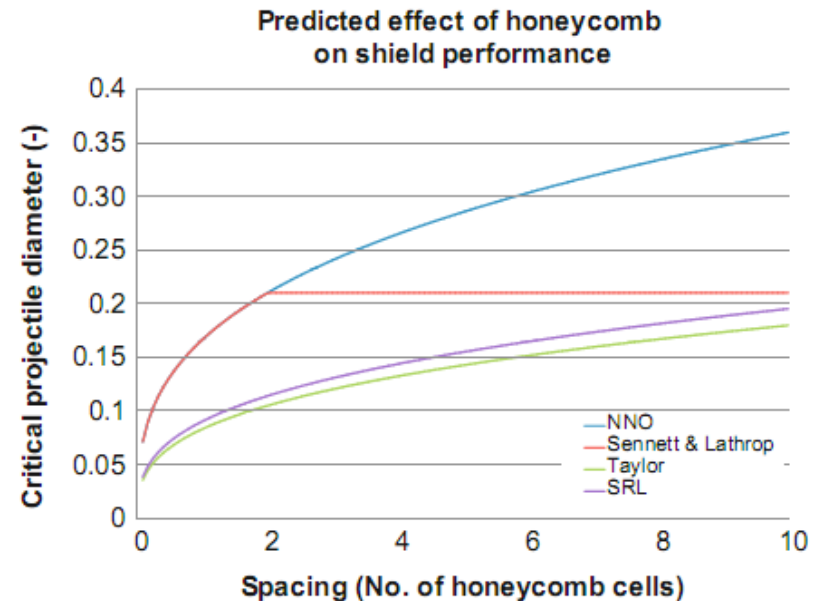
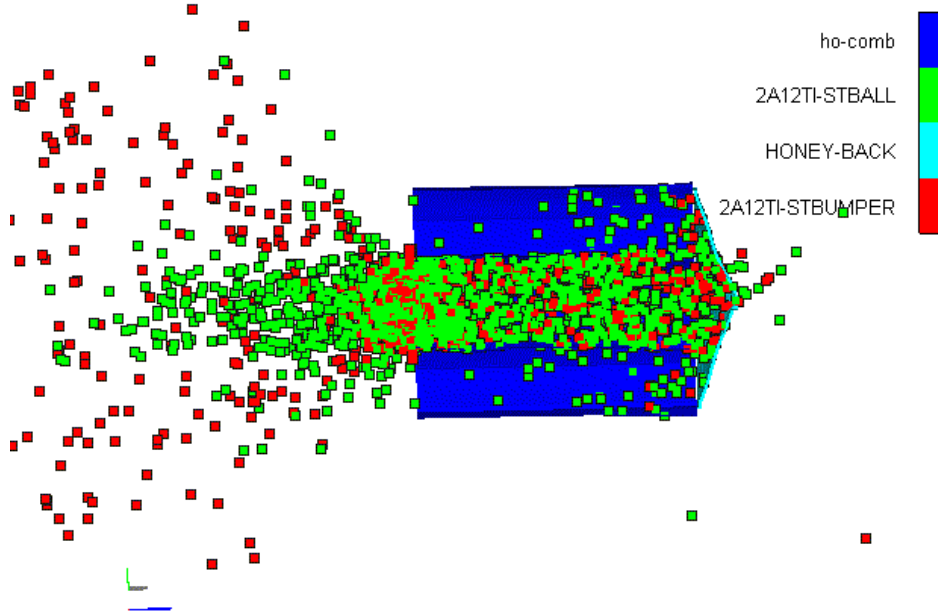


# Honeycomb



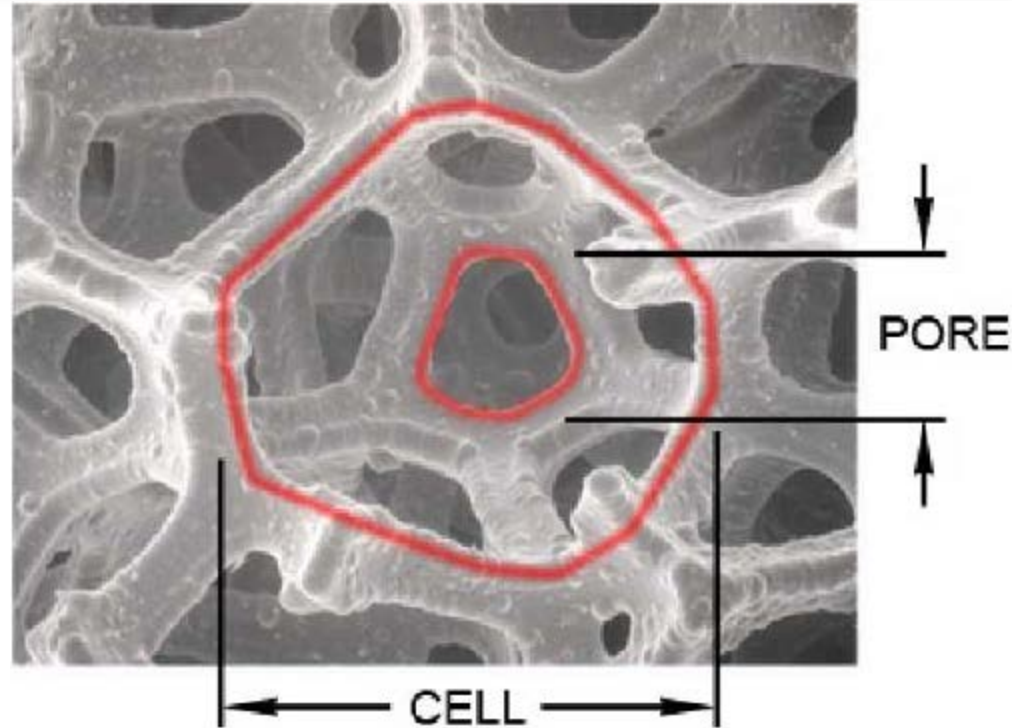
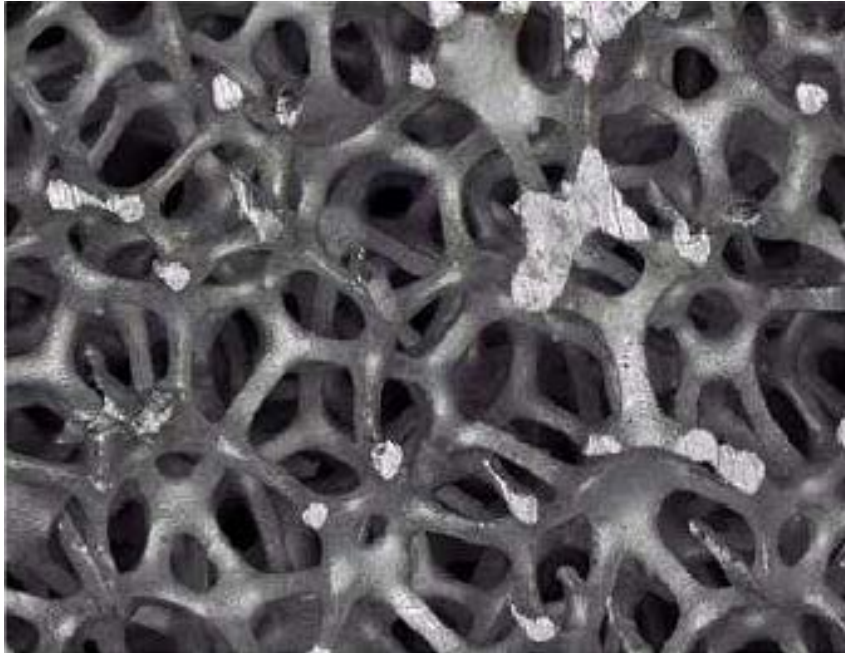
- Honeycomb sandwich structure can be often seen on spacecrafts for its High Strength to Weight Ratio

# Honeycomb



- The honeycomb core tends to channel the debris cloud behind the first facesheet, which results in greater penetration of the second facesheet compared to without the honeycomb

## Open cell aluminum foam

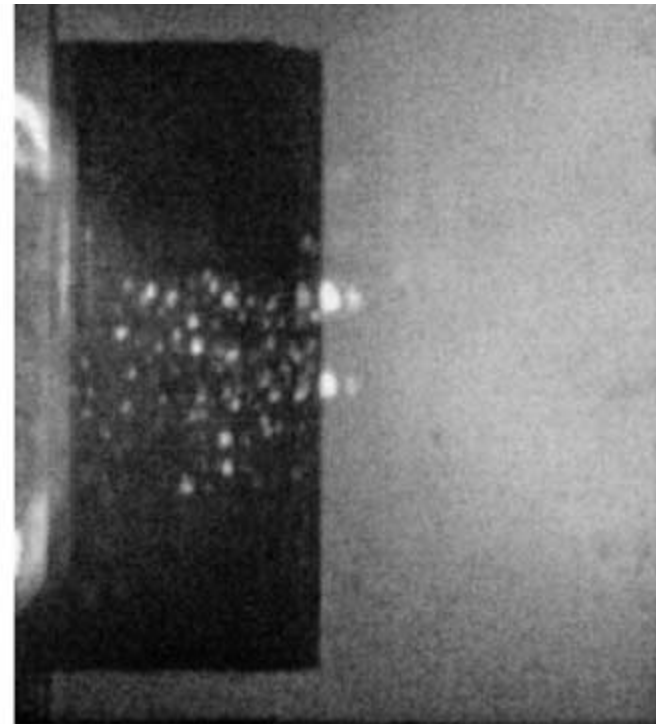


- Open cell aluminum foam is a novel material which can be used as core of the sandwich structure.
- Open cell aluminum foam also has a High Strength to Weight Ratio

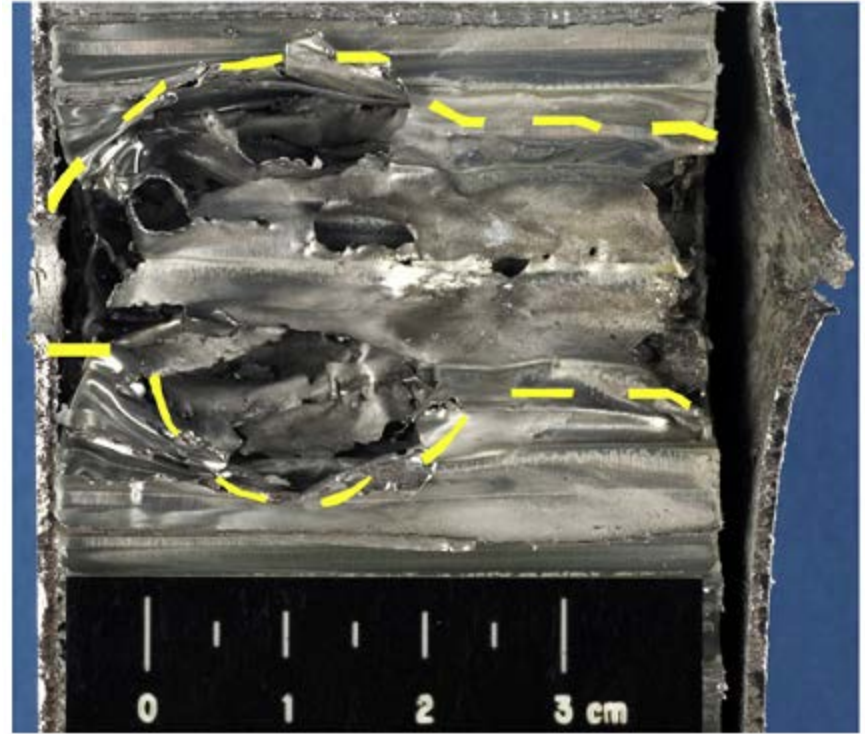
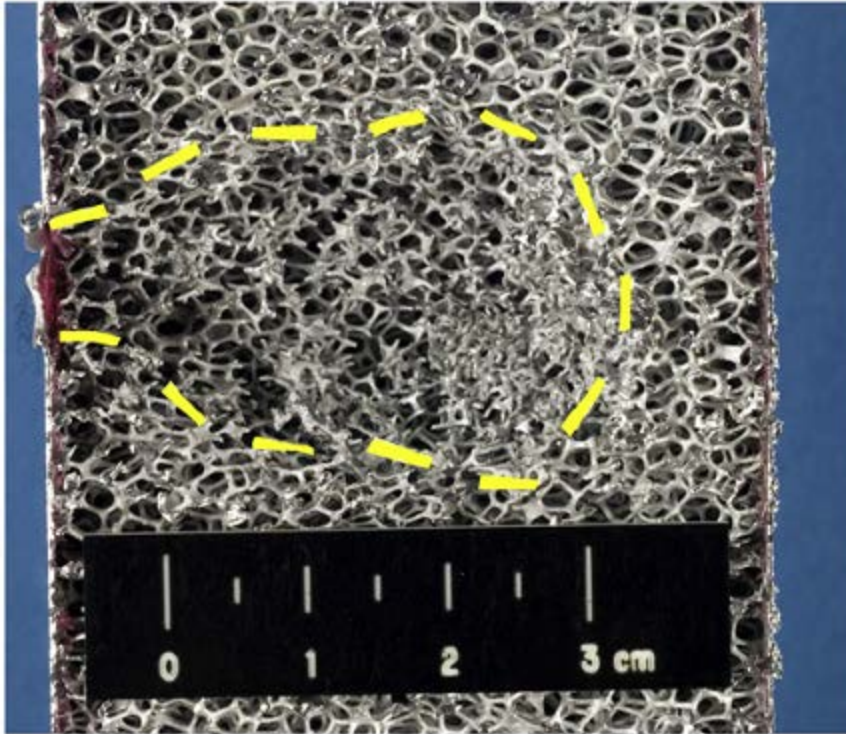


## Aluminum foam

- Compare with honeycomb core, Aluminum foam would not channel the debris clouds.
- Multi-shock can be observed in the HVI experiment.
- Aluminum foam has higher areal density than honeycomb core.



## Honeycomb vs foam

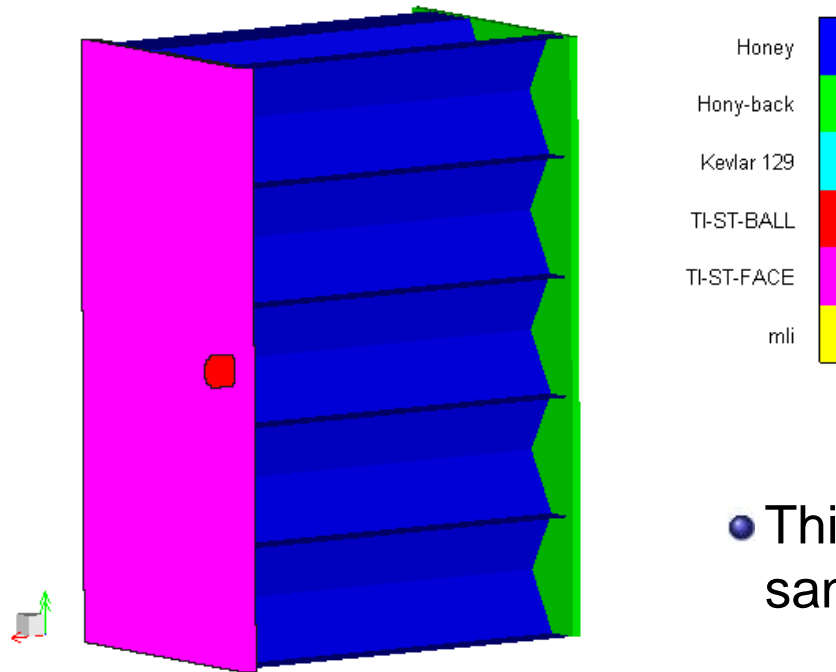


- NASA compared honeycomb with foam and find that with the same areal density, the foam structure is obviously better than honeycomb on shielding performance.

## Modeling steps of honeycomb

- Draw the basic unit
- Copy the basic unit on X and Y direction
- Drag the lines into faces
- Mesh the faces

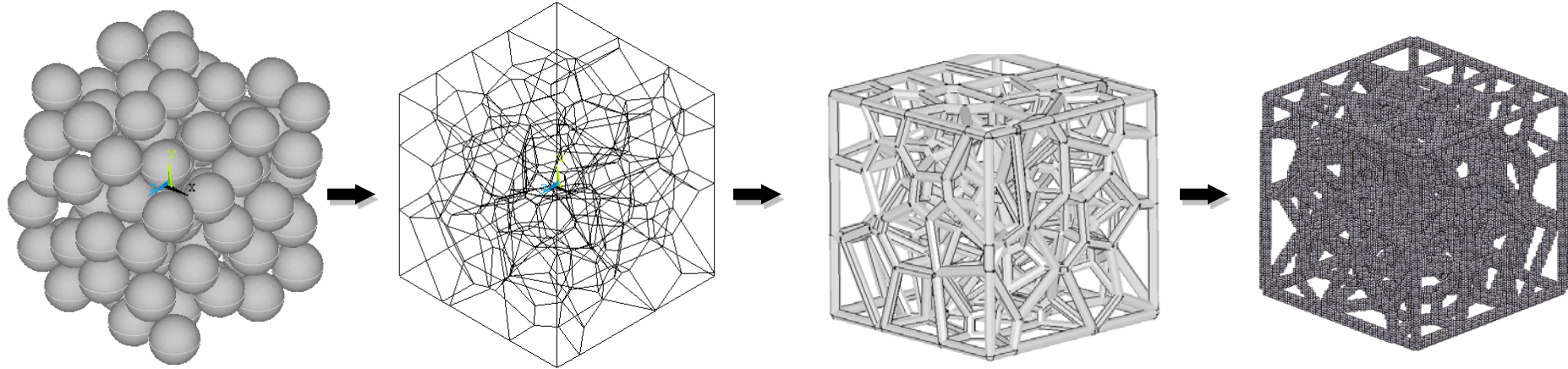
# Honeycomb sandwich model



- This is the model of honeycomb sandwich.

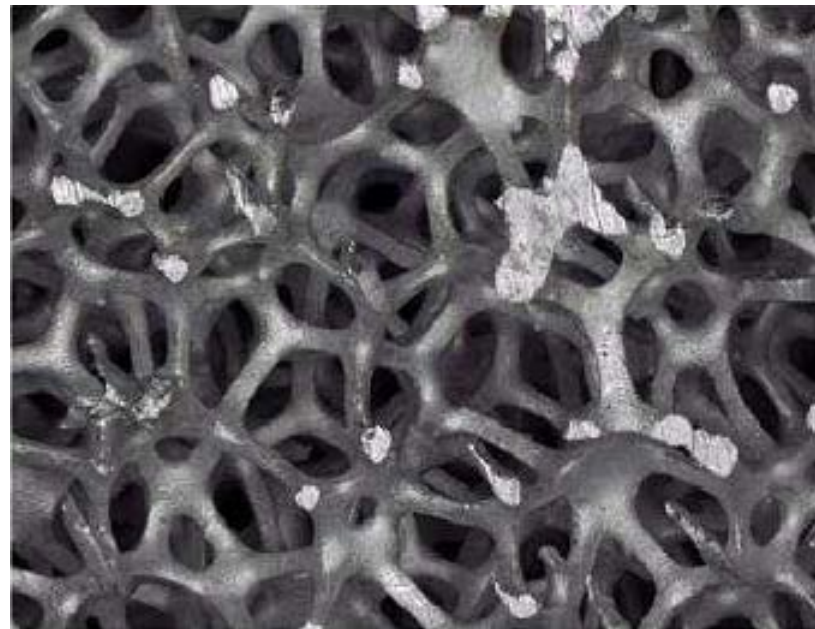
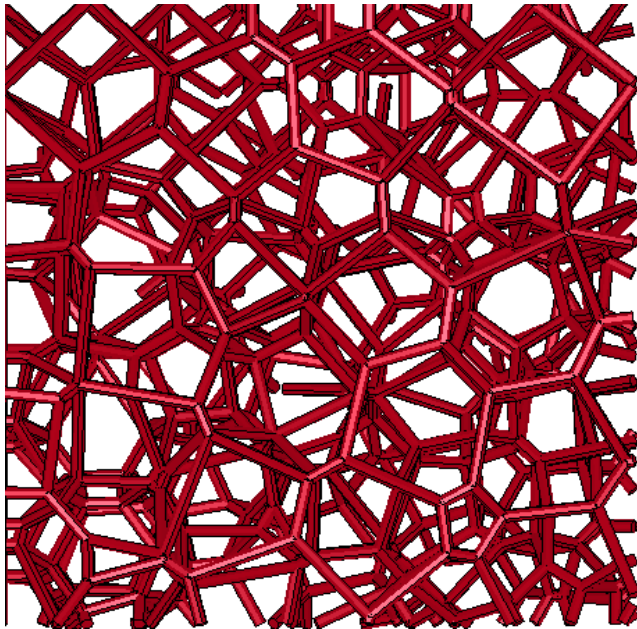
honeycomb  
Cycle 0  
Time 0.000E+000 ms  
Units mm, mg, ms

## Modeling steps of open cell aluminum foam



- Sphere packing
- Laguerre tessellation
- Geometry model
- FEM and SPH model

## Comparison between model and real foam



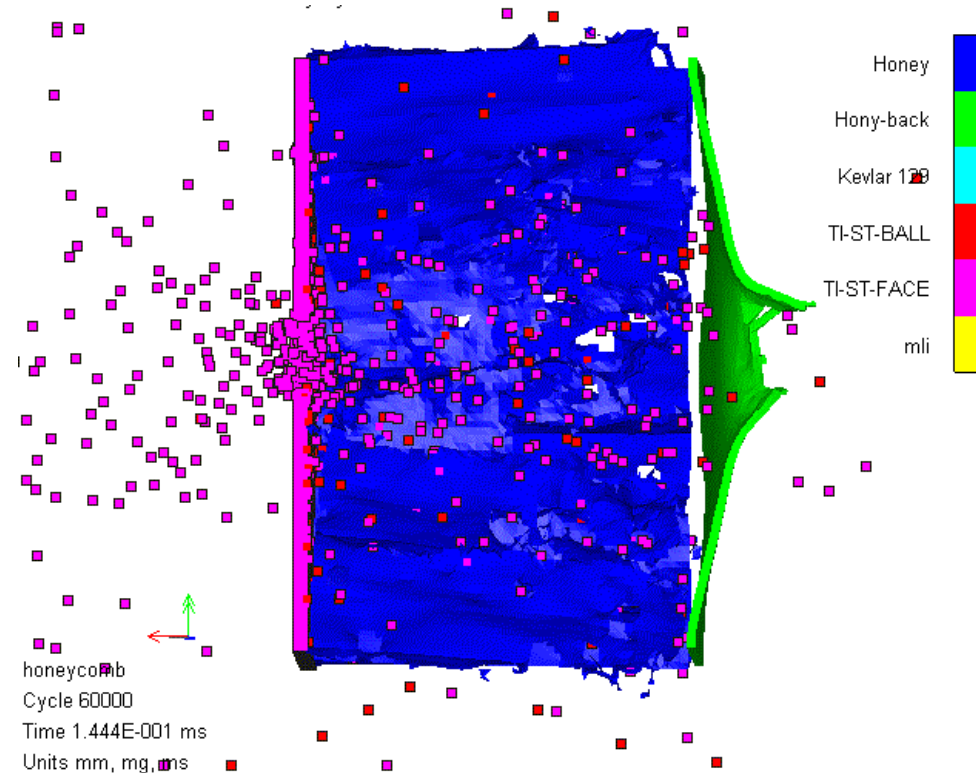
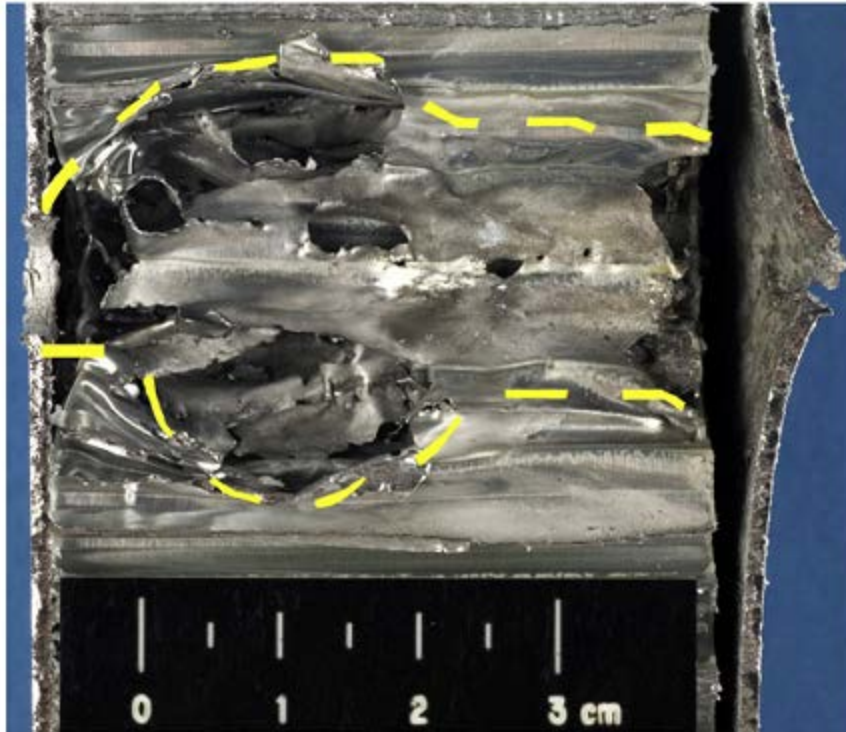
- Geometry model is close to the real foam

## Open cell aluminum foam model



- Due to the limitation of computational ability of PC. Only the central part of the foam is modeled.

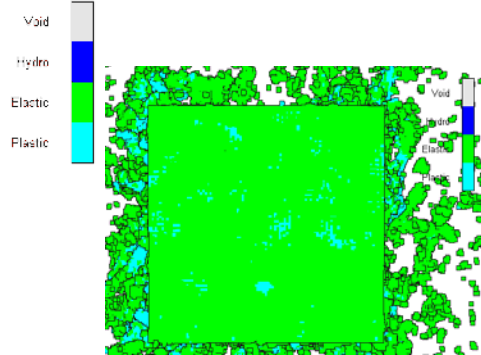
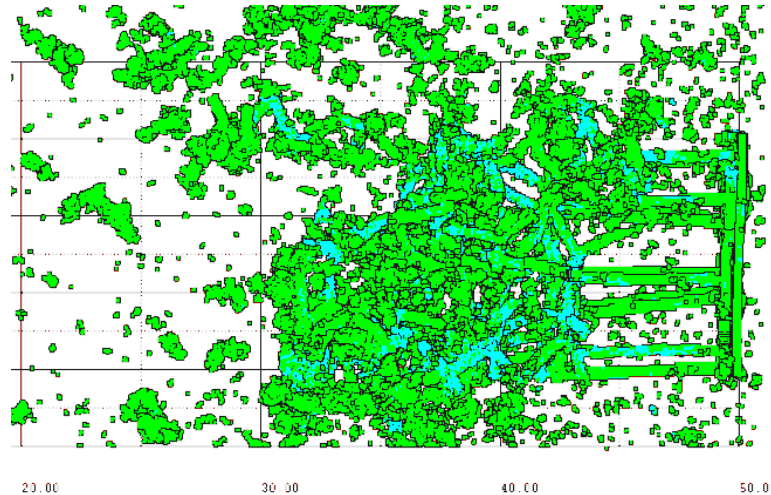
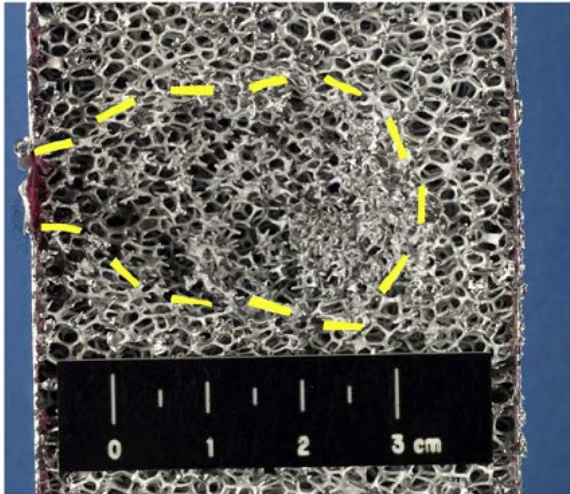
## Comparison between simulation and physical results



- Both the simulation and physical results of HVI on honeycomb sandwich are penetrated.



## Comparison between simulation and physical results



- The foam is partly eroded and partly failure from 3 cm to 4 cm section, which is comparable with NASA's HVI test along impact direction.

## Conclusion

- The modeling method of open-cell aluminum foam and honeycomb is introduced.
- Open cell aluminum foam and honeycomb sandwich models corresponded to NASA's HVI physical foam tests are built and simulated.
- The computer simulation results are partly comparable to physical results.

**Thank You!**